

1 **WHAT IS CLAIMED IS:**

- 2 1. A tool suspension device comprising:
 - 3 a suspension board having a front; and
 - 4 a tool bracket mounted demountably on the front of the suspension
 - 5 board and having
 - 6 a U-shaped body having a top, a bottom, two opposite sides, a
 - 7 front, a longitudinal tool slot defined from the top to the bottom and a continuous
 - 8 parting line formed around the top, the bottom and the sides; and
 - 9 a product indicator molded on the front of the U-shaped body.
- 10 2. A plastic injection mold assembly for making the tool bracket as
- 11 claimed in claim 1, and the mold assembly comprising
 - 12 a lower part having a top and at least one core protruding from the top;
 - 13 an upper part demountably mounted on the top of the lower part and
 - 14 comprising
 - 15 a common mold with a top and a bottom having
 - 16 at least one through cavity aligned with one of the at least one
 - 17 core defined in the bottom of the common mold and each of the at least one
 - 18 through cavity having a primary flat molding surface; and
 - 19 at least one channel defined in the top of the common mold and
 - 20 communicating with the at least one through cavity; and
 - 21 an interchangeable mold demountably mounted in each of the at least
 - 22 one channel and having a bottom and at least one upper cavity defined in the
 - 23 bottom of the interchangeable mold, and each one of the at least one upper cavity
 - 24 aligned and communicating with one of the at least one through cavity in the

1 common mold and having a bottom, a marking portion formed on the bottom of
2 the upper cavity and a secondary flat molding surface flush with the primary flat
3 molding surface in the aligned through cavity to shape a body of the tool bracket.

4 3. The plastic injection mold assembly as claimed in claim 2, wherein
5 the at least one core is implemented with multiple cores that are arranged
6 into two straight lines;

7 the at least one through cavity is implemented with multiple through
8 cavities that are respectively aligned with the multiple cores; and
9 the at least one channel is implemented with two channels that
10 communicate respectively the in-line through cavities.